



USER ARTICLE TROUBLE LOADING COIL



Version 2026.1

SCOTTSDALE

THE TRUSTED STEEL-FRAMING PARTNER

TROUBLE LOADING COIL

Problem/Question

Coil could not be loaded into the machine. Attempt to feed coil were unsuccessful. Previous runs also produced a humming noise.

Possible Causes

- Side plate locking bolts loose.
- Adjuster screws not set correctly.
- Rollers too tight.
- Failed bearing in one of the rollers.

Possible resolution

- Ensure side plate locking bolts are loose before adjusting rolls.
- Reset rolls to suit gauge thickness.
- Loosen station 2 to allow material into station and retighten to correct position.
- Inspect bearings, Spin rollers without material in and feel for jolting or tightness.

Quick Tip

- Always set machine for material gauge.
- Regularly check bearings for damage.
- Ensure that slitting oil hasn't been used in the slitting process.