



# USER ARTICLE

## PLUMBING TOOL – RETRO FIT



**Version 2026.1**

# SCOTTSDALE

THE TRUSTED STEEL-FRAMING PARTNER

# PLUMBING TOOL – RETRO FIT

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## **Step 1**

Unscrew lid from packing box and remove the plumbing tool. Check all parts are present.



## **Step 2**

Ensure the RF is switched off & the oil pressure is set to zero before installing the plumbing tool.



## **Step 3**

Remove the cover from the Rollformer toolhead.



**Step 4**

Locate the plumbing tool on the support plate so the pins locate in the locating holes.



**Step 5**

Bolt the plumbing tool in position using the M8 bolts.



**Step 6**

Fit the slug shoot under the tool support plate using the M6 cap screws.



**Step 7**

Using a sharp knife cut away the heat shrink at the end of the wiring loom & pull out the spare cable from the flexible conduit

**Step 8**

Fit the hersman plug to the end of the wire - located on the hydraulic valve.

**Step 9**

Remove the caps from the 2 fittings on the hydraulic hose T Pieces.

**Step 10**

Connect the hoses to the fittings.

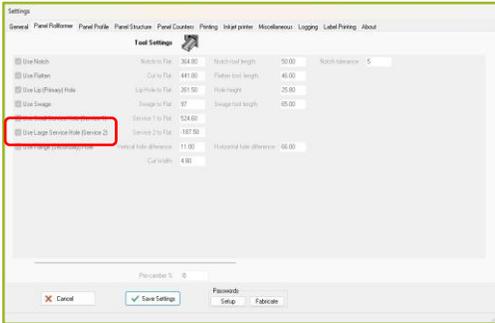
**Step 11**

Replace Toolhead cover



**Step 12**

Switch the RF on and check for leaks.



**Step 13**

Enable Plumbing tool in the setting section of RF software. Use Large Service Hole (Service 2).