



USER ARTICLE DRIVE ERROR



Version 2026.1

SCOTTSDALE

THE TRUSTED STEEL-FRAMING PARTNER

DRIVE ERROR

Problem/Question

Panel Machine was repeatedly shutting off during operation and displaying a Drive Error.



Possible Causes

- Low hydraulic oil level (below halfway in sight glass).
- Loose wire in the E-stop circuit.
- Bad Connection in the ethernet port/cable.

Possible resolution

- Check oil level → found below halfway. Top up with Grade 46 hydraulic oil.
- Inspect electrical cabinet for tripped breakers or loose wiring.
- Check ethernet cables.
- Restart machine → confirmed no further Drive Errors.

Quick Tip

- Always check oil level first if drive errors appear.
- Loose wiring in the E-stop circuit can mimic drive fault conditions.
- Verify both hardware (drives, wiring) and software (ScotRF error logs).
- If needed try a separate Ethernet cable from Cabinet to laptop.